

**CLASSIC**

**Rayon Embroidery  
Thread**

**Viskose  
Stickgarn**

**Hilo para  
bordar de rayón**

**Filato da ricamo in  
viscosa**

**Fil à broder rayonne**

**Linha para bordar de  
viscose**

**Floş  
nakış ipliği**

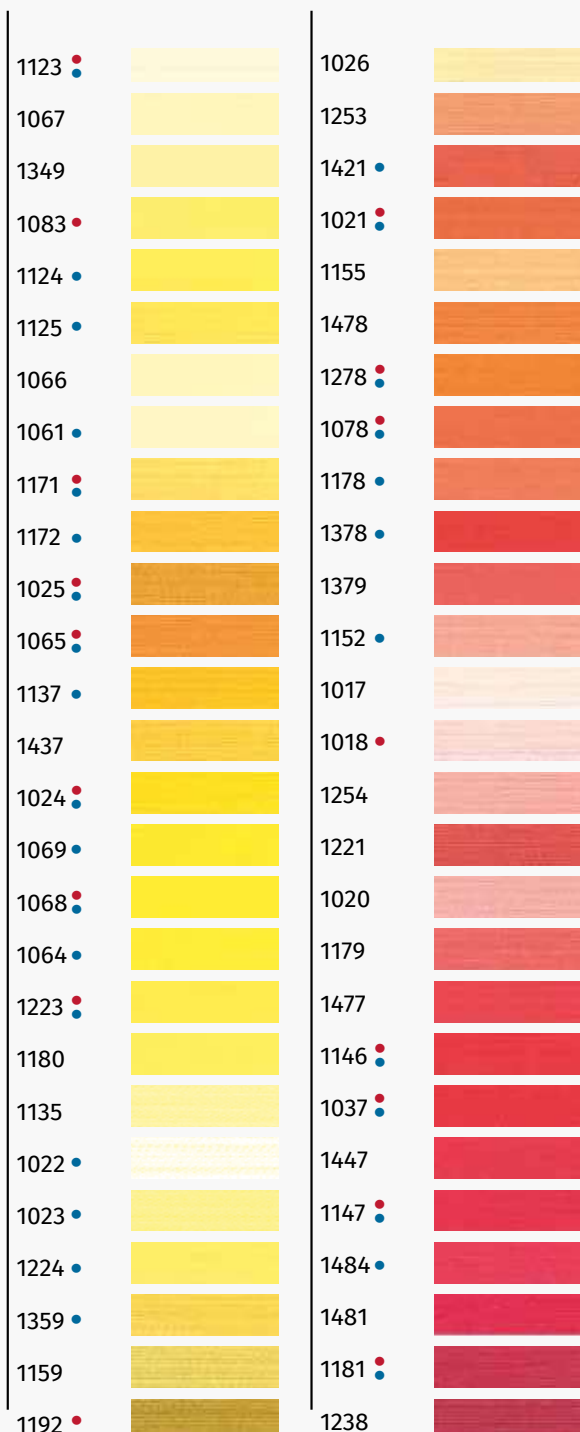
**人造丝绣花线**



**MADEIRA** <sup>®</sup> Made in Germany

1

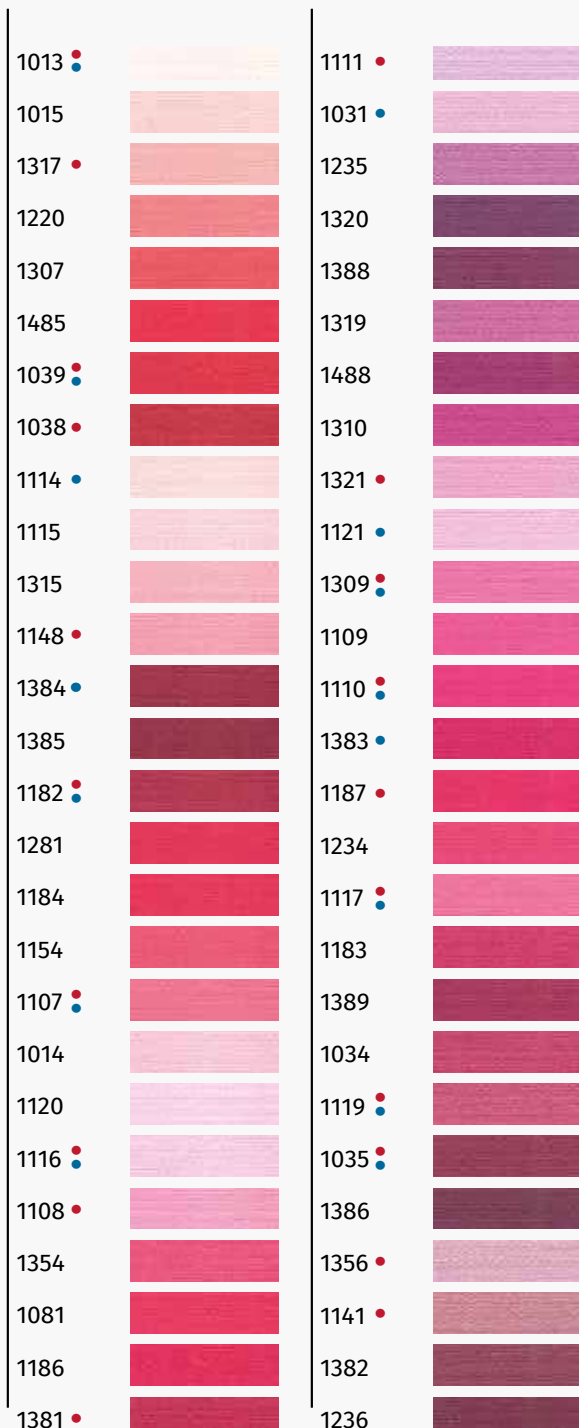
2



**CLASSIC** • No. 30 • No. 60

3

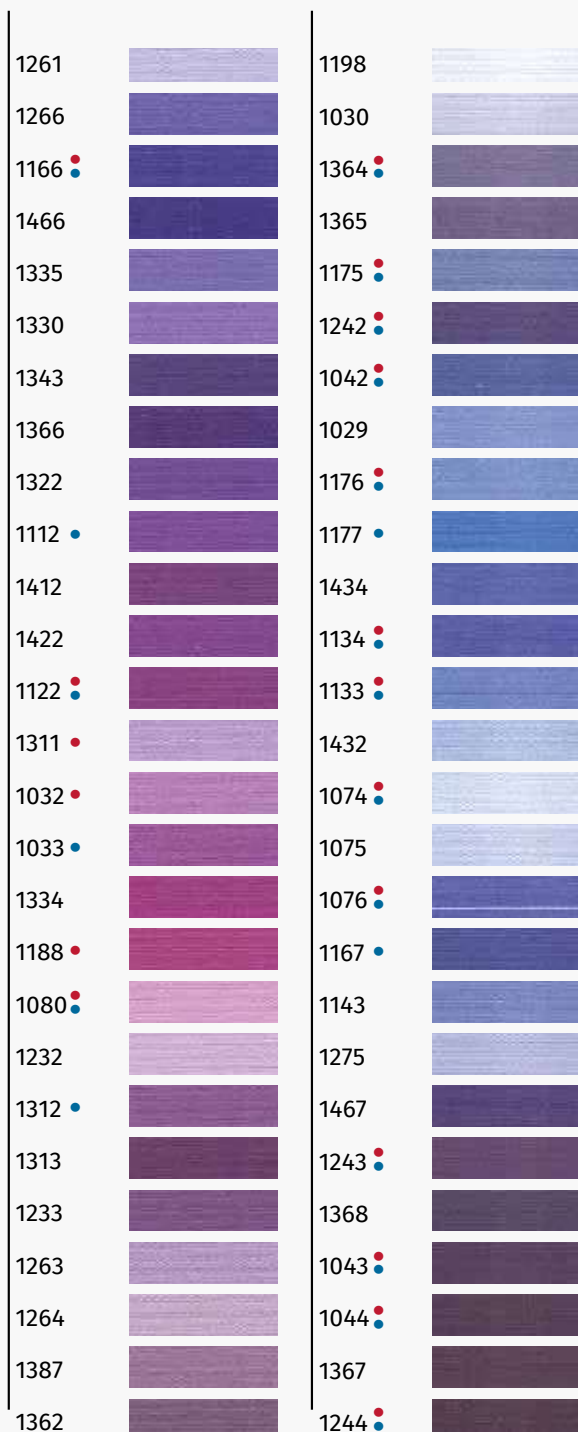
4



• No. 30 • No. 60

5

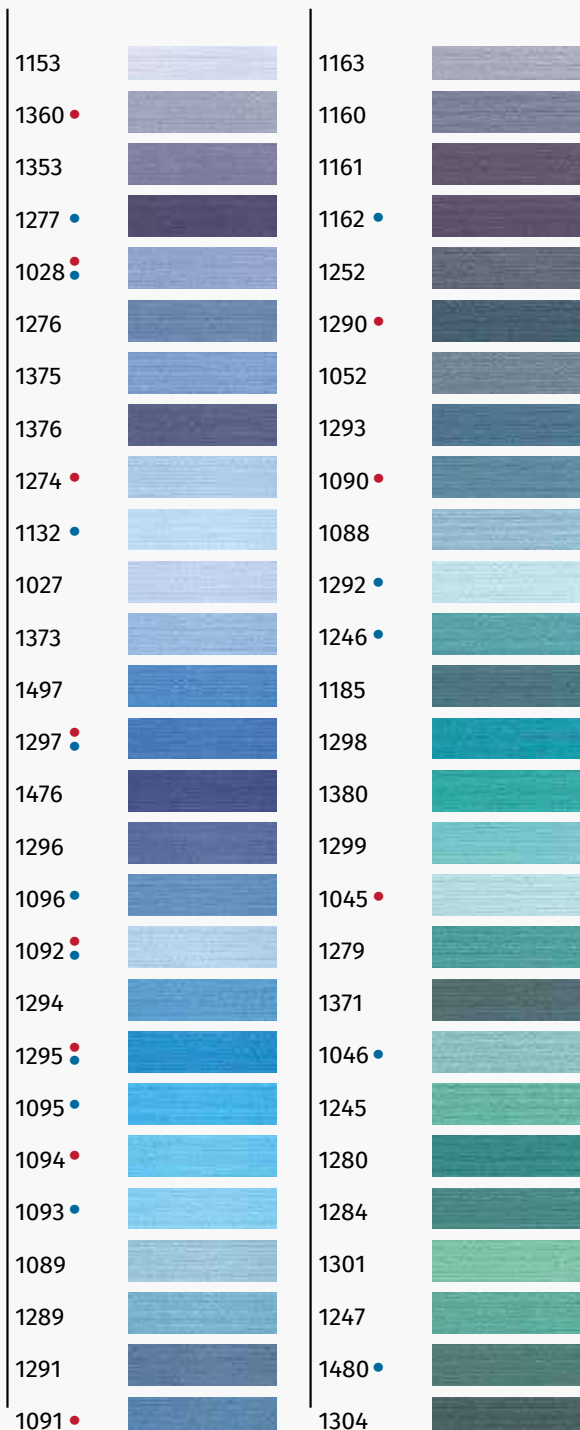
6



● No. 30 ● No. 60

7

8



● No. 30 ● No. 60

|        | 9 |        | 10 |
|--------|---|--------|----|
| 1219   |   | 1100 ● |    |
| 1227   |   | 1099   |    |
| 1391   |   | 1495   |    |
| 1390 ● |   | 1451   |    |
| 1397   |   | 1048 ● |    |
| 1195   |   | 1170 ● |    |
| 1097   |   | 1049 ● |    |
| 1098   |   | 1248 ● |    |
| 1351   |   | 1469   |    |
| 1370 ● |   | 1489   |    |
| 1103 ● |   | 1189   |    |
| 1479   |   | 1169 ● |    |
| 1302 ● |   | 1448   |    |
| 1079 ● |   | 1104   |    |
| 1250 ● |   | 1102   |    |
| 1251   |   | 1106 ● |    |
| 1051 ● |   | 1156   |    |
| 1249   |   | 1140 ● |    |
| 1377   |   | 1449   |    |
| 1050 ● |   | 1450   |    |
| 1369   |   | 1150 ● |    |
| 1101   |   | 1323   |    |
| 1047 ● |   | 1193   |    |
| 1392 ● |   | 1350   |    |
| 1396   |   | 1190   |    |
| 1303   |   | 1196   |    |
| 1395   |   | 1352   |    |

**CLASSIC**

● No. 30 ● No. 60

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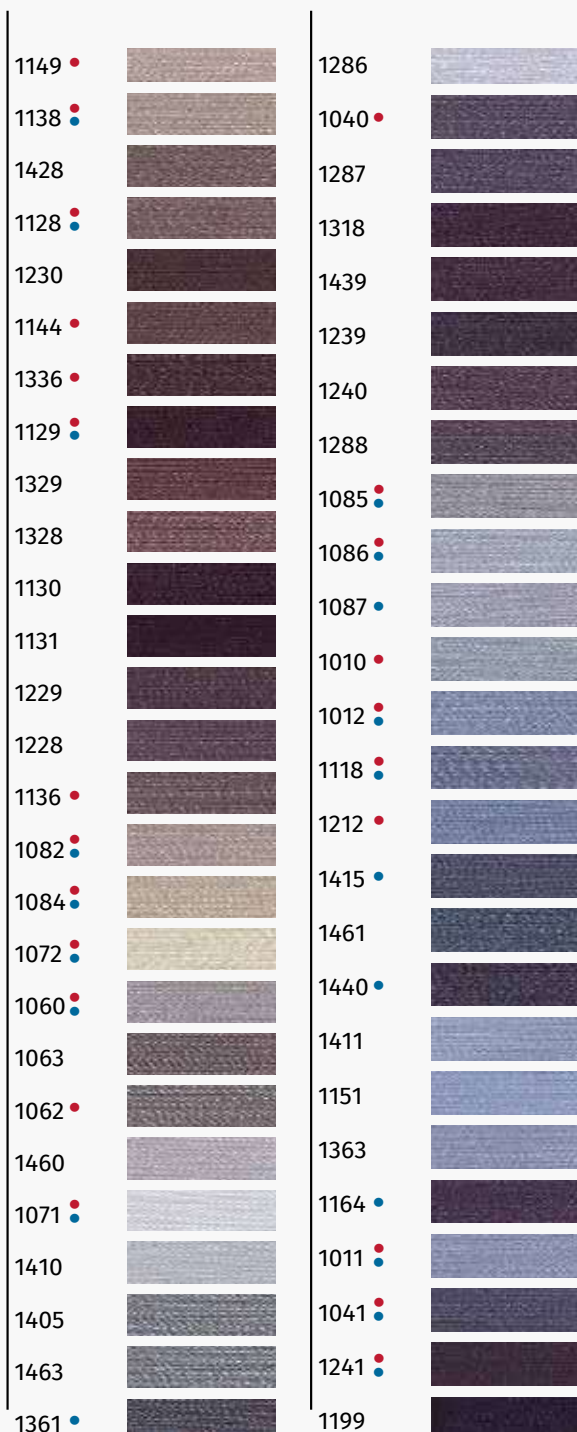
12

|      |  |      |  |
|------|--|------|--|
| 1270 |  | 1055 |  |
| 1070 |  | 1256 |  |
| 1225 |  | 1173 |  |
| 1372 |  | 1272 |  |
| 1425 |  | 1056 |  |
| 1470 |  | 1057 |  |
| 1491 |  | 1126 |  |
| 1255 |  | 1226 |  |
| 1344 |  | 1257 |  |
| 1338 |  | 1258 |  |
| 1348 |  | 1158 |  |
| 1273 |  | 1058 |  |
| 1191 |  | 1145 |  |
| 1194 |  | 1059 |  |
| 1494 |  | 1127 |  |
| 1260 |  | 1342 |  |
| 1105 |  | 1142 |  |
| 1157 |  | 1054 |  |
| 1357 |  | 1259 |  |
| 1406 |  | 1053 |  |
| 1306 |  | 1174 |  |
| 1305 |  | 1374 |  |
| 1339 |  | 1358 |  |
| 1337 |  | 1036 |  |
| 1308 |  | 1445 |  |
| 1394 |  | 1430 |  |
| 1393 |  | 1431 |  |

● No. 30 ● No. 60

13

14



• No. 30 • No. 60



15

1001

● ●

1002

● ●

1003

● ●

1004

1005

●

1000

● ●

1006

1007

1008

1009

● No. 30 ● No. 60

16

2001

2004

2003

2006

2002

2005

2000

2009

2007

2008

Astro

17

18

2026



2038



2016



2039



2033



2029



2053



2040



2011



2024



2018



2017



2034



Ombré

2014



2050



2051



2055



2060



2022



Ombré

2103



2105



2141



2142



2148



2149



Multicolour

# Index of Colors · Farbnummern-Verzeichnis

## Index des numéros de coloris

| MADEIRA<br>Color<br>Farbe<br>Couleur | Scale<br>Streifen<br>Colonne | MADEIRA<br>Color<br>Farbe<br>Couleur | Scale<br>Streifen<br>Colonne | MADEIRA<br>Color<br>Farbe<br>Couleur | Scale<br>Streifen<br>Colonne | MADEIRA<br>Color<br>Farbe<br>Couleur | Scale<br>Streifen<br>Colonne | MADEIRA<br>Color<br>Farbe<br>Couleur | Scale<br>Streifen<br>Colonne | MADEIRA<br>Color<br>Farbe<br>Couleur | Scale<br>Streifen<br>Colonne | MADEIRA<br>Color<br>Farbe<br>Couleur | Scale<br>Streifen<br>Colonne |
|--------------------------------------|------------------------------|--------------------------------------|------------------------------|--------------------------------------|------------------------------|--------------------------------------|------------------------------|--------------------------------------|------------------------------|--------------------------------------|------------------------------|--------------------------------------|------------------------------|
| 1000                                 | 15                           | 1063                                 | 13                           | 1127                                 | 12                           | 1191                                 | 11                           | 1280                                 | 8                            | 1360                                 | 7                            | 1460                                 | 13                           |
| 1001                                 | 15                           | 1064                                 | 1                            | 1128                                 | 13                           | 1192                                 | 1                            | 1281                                 | 3                            | 1361                                 | 13                           | 1461                                 | 14                           |
| 1002                                 | 15                           | 1065                                 | 1                            | 1129                                 | 13                           | 1193                                 | 10                           | 1284                                 | 8                            | 1362                                 | 5                            | 1463                                 | 13                           |
| 1003                                 | 15                           | 1066                                 | 1                            | 1130                                 | 13                           | 1194                                 | 11                           | 1286                                 | 14                           | 1363                                 | 14                           | 1466                                 | 5                            |
| 1004                                 | 15                           | 1067                                 | 1                            | 1131                                 | 13                           | 1195                                 | 9                            | 1287                                 | 14                           | 1364                                 | 6                            | 1467                                 | 6                            |
| 1005                                 | 15                           | 1068                                 | 1                            | 1132                                 | 7                            | 1196                                 | 10                           | 1288                                 | 14                           | 1365                                 | 6                            | 1469                                 | 10                           |
| 1006                                 | 15                           | 1069                                 | 1                            | 1133                                 | 6                            | 1198                                 | 6                            | 1289                                 | 7                            | 1366                                 | 5                            | 1470                                 | 11                           |
| 1007                                 | 15                           | 1070                                 | 11                           | 1134                                 | 6                            | 1199                                 | 14                           | 1290                                 | 8                            | 1367                                 | 6                            | 1476                                 | 7                            |
| 1008                                 | 15                           | 1071                                 | 13                           | 1135                                 | 1                            | 1212                                 | 14                           | 1291                                 | 7                            | 1368                                 | 6                            | 1477                                 | 2                            |
| 1009                                 | 15                           | 1072                                 | 13                           | 1136                                 | 13                           | 1219                                 | 9                            | 1292                                 | 8                            | 1369                                 | 9                            | 1478                                 | 2                            |
| 1010                                 | 14                           | 1074                                 | 6                            | 1137                                 | 1                            | 1220                                 | 3                            | 1293                                 | 8                            | 1370                                 | 9                            | 1479                                 | 9                            |
| 1011                                 | 14                           | 1075                                 | 6                            | 1138                                 | 13                           | 1221                                 | 2                            | 1294                                 | 7                            | 1371                                 | 8                            | 1480                                 | 8                            |
| 1012                                 | 14                           | 1076                                 | 6                            | 1140                                 | 10                           | 1223                                 | 1                            | 1295                                 | 7                            | 1372                                 | 11                           | 1481                                 | 2                            |
| 1013                                 | 3                            | 1078                                 | 2                            | 1141                                 | 4                            | 1224                                 | 1                            | 1296                                 | 7                            | 1373                                 | 7                            | 1484                                 | 2                            |
| 1014                                 | 3                            | 1079                                 | 9                            | 1142                                 | 12                           | 1225                                 | 11                           | 1297                                 | 7                            | 1374                                 | 12                           | 1485                                 | 3                            |
| 1015                                 | 3                            | 1080                                 | 5                            | 1143                                 | 6                            | 1226                                 | 12                           | 1298                                 | 8                            | 1375                                 | 7                            | 1488                                 | 4                            |
| 1017                                 | 2                            | 1081                                 | 3                            | 1144                                 | 13                           | 1227                                 | 9                            | 1299                                 | 8                            | 1376                                 | 7                            | 1489                                 | 10                           |
| 1018                                 | 2                            | 1082                                 | 13                           | 1145                                 | 12                           | 1228                                 | 13                           | 1301                                 | 8                            | 1377                                 | 9                            | 1491                                 | 11                           |
| 1020                                 | 2                            | 1083                                 | 1                            | 1146                                 | 2                            | 1229                                 | 13                           | 1302                                 | 9                            | 1378                                 | 2                            | 1494                                 | 11                           |
| 1021                                 | 2                            | 1084                                 | 13                           | 1147                                 | 2                            | 1230                                 | 13                           | 1303                                 | 9                            | 1379                                 | 2                            | 1495                                 | 10                           |
| 1022                                 | 1                            | 1085                                 | 14                           | 1148                                 | 3                            | 1232                                 | 5                            | 1304                                 | 8                            | 1380                                 | 8                            | 1497                                 | 7                            |
| 1023                                 | 1                            | 1086                                 | 14                           | 1149                                 | 13                           | 1233                                 | 5                            | 1305                                 | 11                           | 1381                                 | 3                            | 2000                                 | 16                           |
| 1024                                 | 1                            | 1087                                 | 14                           | 1150                                 | 10                           | 1234                                 | 4                            | 1306                                 | 11                           | 1382                                 | 4                            | 2001                                 | 16                           |
| 1025                                 | 1                            | 1088                                 | 8                            | 1151                                 | 14                           | 1235                                 | 4                            | 1307                                 | 3                            | 1383                                 | 4                            | 2002                                 | 16                           |
| 1026                                 | 2                            | 1089                                 | 7                            | 1152                                 | 2                            | 1236                                 | 4                            | 1308                                 | 11                           | 1384                                 | 3                            | 2003                                 | 16                           |
| 1027                                 | 7                            | 1090                                 | 8                            | 1153                                 | 7                            | 1238                                 | 2                            | 1309                                 | 4                            | 1385                                 | 3                            | 2004                                 | 16                           |
| 1028                                 | 7                            | 1091                                 | 7                            | 1154                                 | 3                            | 1239                                 | 14                           | 1310                                 | 4                            | 1386                                 | 4                            | 2005                                 | 16                           |
| 1029                                 | 6                            | 1092                                 | 7                            | 1155                                 | 2                            | 1240                                 | 14                           | 1311                                 | 5                            | 1387                                 | 5                            | 2006                                 | 16                           |
| 1030                                 | 6                            | 1093                                 | 7                            | 1156                                 | 10                           | 1241                                 | 14                           | 1312                                 | 5                            | 1388                                 | 4                            | 2007                                 | 16                           |
| 1031                                 | 4                            | 1094                                 | 7                            | 1157                                 | 11                           | 1242                                 | 6                            | 1313                                 | 5                            | 1389                                 | 4                            | 2008                                 | 16                           |
| 1032                                 | 5                            | 1095                                 | 7                            | 1158                                 | 12                           | 1243                                 | 6                            | 1315                                 | 3                            | 1390                                 | 9                            | 2009                                 | 16                           |
| 1033                                 | 5                            | 1096                                 | 7                            | 1159                                 | 1                            | 1244                                 | 6                            | 1317                                 | 3                            | 1391                                 | 9                            | 2011                                 | 17                           |
| 1034                                 | 4                            | 1097                                 | 9                            | 1160                                 | 8                            | 1245                                 | 8                            | 1318                                 | 14                           | 1392                                 | 9                            | 2014                                 | 18                           |
| 1035                                 | 4                            | 1098                                 | 9                            | 1161                                 | 8                            | 1246                                 | 8                            | 1319                                 | 4                            | 1393                                 | 11                           | 2016                                 | 17                           |
| 1036                                 | 12                           | 1099                                 | 10                           | 1162                                 | 8                            | 1247                                 | 8                            | 1320                                 | 4                            | 1394                                 | 11                           | 2017                                 | 17                           |
| 1037                                 | 2                            | 1100                                 | 10                           | 1163                                 | 8                            | 1248                                 | 10                           | 1321                                 | 4                            | 1395                                 | 9                            | 2018                                 | 17                           |
| 1038                                 | 3                            | 1101                                 | 9                            | 1164                                 | 14                           | 1249                                 | 9                            | 1322                                 | 5                            | 1396                                 | 9                            | 2022                                 | 18                           |
| 1039                                 | 3                            | 1102                                 | 10                           | 1166                                 | 5                            | 1250                                 | 9                            | 1323                                 | 10                           | 1397                                 | 9                            | 2024                                 | 17                           |
| 1040                                 | 14                           | 1103                                 | 9                            | 1167                                 | 6                            | 1251                                 | 9                            | 1328                                 | 13                           | 1405                                 | 13                           | 2026                                 | 17                           |
| 1041                                 | 14                           | 1104                                 | 10                           | 1169                                 | 10                           | 1252                                 | 8                            | 1329                                 | 13                           | 1406                                 | 11                           | 2029                                 | 17                           |
| 1042                                 | 6                            | 1105                                 | 11                           | 1170                                 | 10                           | 1253                                 | 2                            | 1330                                 | 5                            | 1410                                 | 13                           | 2033                                 | 17                           |
| 1043                                 | 6                            | 1106                                 | 10                           | 1171                                 | 1                            | 1254                                 | 2                            | 1334                                 | 5                            | 1411                                 | 14                           | 2034                                 | 17                           |
| 1044                                 | 6                            | 1107                                 | 3                            | 1172                                 | 1                            | 1255                                 | 11                           | 1335                                 | 5                            | 1412                                 | 5                            | 2038                                 | 17                           |
| 1045                                 | 8                            | 1108                                 | 3                            | 1173                                 | 12                           | 1256                                 | 12                           | 1336                                 | 13                           | 1415                                 | 14                           | 2039                                 | 17                           |
| 1046                                 | 8                            | 1109                                 | 4                            | 1174                                 | 12                           | 1257                                 | 12                           | 1337                                 | 11                           | 1421                                 | 2                            | 2040                                 | 17                           |
| 1047                                 | 9                            | 1110                                 | 4                            | 1175                                 | 6                            | 1258                                 | 12                           | 1338                                 | 11                           | 1422                                 | 5                            | 2050                                 | 18                           |
| 1048                                 | 10                           | 1111                                 | 4                            | 1176                                 | 6                            | 1259                                 | 12                           | 1339                                 | 11                           | 1425                                 | 11                           | 2051                                 | 18                           |
| 1049                                 | 10                           | 1112                                 | 5                            | 1177                                 | 6                            | 1260                                 | 11                           | 1342                                 | 12                           | 1428                                 | 13                           | 2053                                 | 17                           |
| 1050                                 | 9                            | 1114                                 | 3                            | 1178                                 | 2                            | 1261                                 | 5                            | 1343                                 | 5                            | 1430                                 | 12                           | 2055                                 | 18                           |
| 1051                                 | 9                            | 1115                                 | 3                            | 1179                                 | 2                            | 1263                                 | 5                            | 1344                                 | 11                           | 1431                                 | 12                           | 2060                                 | 18                           |
| 1052                                 | 8                            | 1116                                 | 3                            | 1180                                 | 1                            | 1264                                 | 5                            | 1348                                 | 11                           | 1432                                 | 6                            | 2103                                 | 18                           |
| 1053                                 | 12                           | 1117                                 | 4                            | 1181                                 | 2                            | 1266                                 | 5                            | 1349                                 | 1                            | 1434                                 | 6                            | 2105                                 | 18                           |
| 1054                                 | 12                           | 1118                                 | 14                           | 1182                                 | 3                            | 1270                                 | 11                           | 1350                                 | 10                           | 1437                                 | 1                            | 2141                                 | 18                           |
| 1055                                 | 12                           | 1119                                 | 4                            | 1183                                 | 4                            | 1272                                 | 12                           | 1351                                 | 9                            | 1439                                 | 14                           | 2142                                 | 18                           |
| 1056                                 | 12                           | 1120                                 | 3                            | 1184                                 | 3                            | 1273                                 | 11                           | 1352                                 | 10                           | 1440                                 | 14                           | 2148                                 | 18                           |
| 1057                                 | 12                           | 1121                                 | 4                            | 1185                                 | 8                            | 1274                                 | 7                            | 1353                                 | 7                            | 1445                                 | 12                           | 2149                                 | 18                           |
| 1058                                 | 12                           | 1122                                 | 5                            | 1186                                 | 3                            | 1275                                 | 6                            | 1354                                 | 3                            | 1447                                 | 2                            |                                      |                              |
| 1059                                 | 12                           | 1123                                 | 1                            | 1187                                 | 4                            | 1276                                 | 7                            | 1356                                 | 4                            | 1448                                 | 10                           |                                      |                              |
| 1060                                 | 13                           | 1124                                 | 1                            | 1188                                 | 5                            | 1277                                 | 7                            | 1357                                 | 11                           | 1449                                 | 10                           |                                      |                              |
| 1061                                 | 1                            | 1125                                 | 1                            | 1189                                 | 10                           | 1278                                 | 2                            | 1358                                 | 12                           | 1450                                 | 10                           |                                      |                              |
| 1062                                 | 13                           | 1126                                 | 12                           | 1190                                 | 10                           | 1279                                 | 8                            | 1359                                 | 1                            | 1451                                 | 10                           |                                      |                              |

## CLASSIC 40

Art. No. 911  
10 x 1.000 m



422

Art. No. 910  
10 x 5.000 m



65/9 - 75/11

dtex 135 x 2  
den 120 x 2

## CLASSIC 30

Art. No. 921  
10 x 3.000 m



125

75/11

dtex 200 x 2  
den 180 x 2

## CLASSIC 60

Art. No. 915  
10 x 1.500 m



132

Art. No. 916  
10 x 5.000 m



60/8 - 65/9

dtex 84 x 2  
den 75 x 2

100% viscose [filament]



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Germany

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Fax + 49 (0)761-50 84 56  
service@madeira.com

[www.madeira.com](http://www.madeira.com)



**STANDARD 100**

21.0.63511  
Hohenstein HTTI



**STANDARD 100**

94.0.6007  
Hohenstein HTTI

