



# **Madeira Reflect product introduction**









## Madeira Reflect – specs

- reflects light in the dark when illuminated by a source of light
- polyester core twisted with polyamide foil covered with tiny glass beads
- rather soft feel compared to similar threads
- for use on industrial embroidery machines
- use standard needle sizes
- 100 m samples available on request

Art.No.: 4420000

MSC 500m Put up:

Recommended Needle: DBXK5SAN8 NM80

Colours: MSC per box: 10



Threads | Stabilisers | Accessories







MAD/Mkt / HQ

### Madeira Reflect – specs

- for logos, patches, lettering decorative seams, etc.
- decorative yarn not meeting safety standards!
- for fashion, accessories, decorative seams etc.
- cover the back of the finished embroidery with Comfort Wear to increase wearing comfort
- For more information, data sheet and test design download visit

Madeira specialty threads landing page

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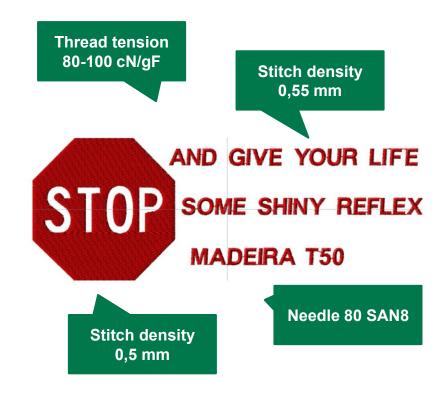






#### Madeira Reflect - How to use best

- use weight 35 or 40 thread designs
- structure of Madeira REFLECT is similar to metallic yarns ->
  - take care adjusting the thread tension use rather lower tension (80-100 gF/cN)
  - consider lower machining speed (550-650 spm)
  - due to the reflective coating of the yarn in rare cases surface irregularities might occur. They do not influence the product quality
- recommended stitch density
  - 0.5 mm for surfaces
  - 0,55 mm for letterings
- always test before starting production









# Thank you very much for your attention



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