ECOFREEN DTF FILM Super Quality



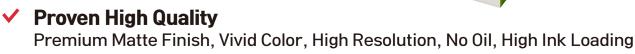
ECOFREEN www.ecofreen.com

MADE IN KOREA

ECOFREE



- Made In Korea
 Consistent Quality & Coating
- Rubber Feel
- Anti-Static Treated
 No powder remaining on the film



Process

Step.1 Printing



- ① Place the **matte side** of the film upward.
- ② Print the images (CMYK \rightarrow White) in a mirror mode.
- ③ Let the ink dry for about 1 min before applying the powder, otherwise the powder will be smeared into ink layer and will leave the images on the film.

Step.2 Hot Melt Powder



ECOFREEN

- ① Apply Ecofreen hot melt powder evenly.
 - * ECOFREEN Mister-T Cyclone is available for automatic process.



- ② Flick off the film with fingers to remove the excess of powders.
 - * Must wear safety equipment

Work in a well-ventilated area. (the fumes from the powder could irritate the eyes, throat and lungs, which could cause allergic reactions.)

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Step.3 Hovering



Too much melting will cause ink color change (burning) and the film curling.

Hovering to melt the powder completely.

Temperature	Time
160°C (320°F)	3~4 min
200°C (392°F)	2 min

* Please make sure that the powder is fully melted.



Fully Melted (like a soft jelly)

Step.4 Transfer



① Transfer the images with medium pressure.

Temperature	Time
160°C (320°F)	10 sec

② Warm or Cold peel

Step.5 Additional Curing

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Additional heat press for better washing durability.

Temperature	Time
120°C (248°F)	5 sec
★ 140°C (284°F)	5 sec
160°C (320°F)	5 sec

Clearly Transferred!

